

Date: Wednesday, 20/05/2009 9:53:28 AM  
User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 48005	
Estimate Number : 13300	
P.O. Number :	Part Number : D2127251061
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision :
Previous Run : 45093	Material :
Written By :	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-05-01 new issue DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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*AS*

Comment: PURCHASING

Issue P/O: 0826 to Eagle Copters

"Assembly of D212-725-1-061 with Dart IPP D212-725-1-061"

Send a copy of this IPP

*CD 09/05/20*  
*①*

MAY 25 2009

2.0	D2127251061	Bracket
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*AS*

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-061	Stiffener	<u>45398.1.7</u>
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Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-061 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 48005

Part Number: D2127251061

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398 Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.5

#### Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.050 2024T3, Batch Number 01947

1.5 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.6

#### Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

#### Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.063 2024T3, Batch No. 01947.

1.6 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.7

#### Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 0.040 2024T3 Batch # 01947

1.7 Work Done By: Stephen Hebert

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.8

#### Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

#### Resolution:

D212-725-1-063/-064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024T3 0.050, Batch No. 01947.

1.8 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/5/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*